sales@hodie.com • 800-222-5441

Page 1 of 4

SAFETY DATA SHEET



Date Prepared : 06/24/2015 SDS No : Metchem 6620

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT FORMULATION NAME: Metchem 6620 **CHEMICAL FAMILY:** Metalworking Fluid

MANUFACTURER

Metalloid Corporation 1160 White St Sturgis, MI 49091 Emergency Contact: Robert Kowalski Emergency Phone: 800-686-3201 E-Mail: b.kowalski@metalloidcorp.com

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

Eye Irritation, Category 2 Skin Irritation, Category 2

GHS LABEL



mark

SIGNAL WORD: WARNING

HAZARD STATEMENTS

H316: Causes mild skin irritation. H320: Causes eye irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P280: Wear protective gloves/protective clothing/eye protection/face protection. P270: Do not eat, drink or smoke when using this product.

Response:

P302+P350: IF ON SKIN: Gently wash with plenty of soap and water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

POTENTIAL HEALTH EFFECTS

EYES: Contact may cause eye irritation.

SKIN: Repeated or prolonged contact may cause skin irritation or dermatitis

INGESTION: May cause nausea, vomiting and abdominal pain

INHALATION: Not a normal hazard but may cause irritation.

MEDICAL CONDITIONS AGGRAVATED: May aggravate skin irritation/dermatitis

ROUTES OF ENTRY: Eyes, Skin

3. COMPOSITION / INFORMATION ON INGREDIENTS

www.hodie.com

7200 Interstate 20 • Kennedale, TX 76060

24 HR. EMERGENCY TELEPHONE NUMBERS 989-636-4400 Poison Control Center (Medical) : (877) 800-5553 CANUTEC (Canadian Transportation) : (613) 996-6666 CHEMTREC (US Transportation) : (800) 424-9300

sales@hodie.com • 800-222-5441

Page 2 of 4

Metchem 6620

| Chemical Name | Wt.% | CAS |
|-------------------------|------|----------|
| Ethanol, 2-(butylamino) | < 5 | 111-75-1 |

COMMENTS: Components are non hazardous as defined by OSHA Hazard Communication Rule 29 CFR 1910.1200 and not listed due to trade secrets

4. FIRST AID MEASURES

EYES: Flush immediately with cool, clean water for at least 15 minutes. If irritation persists, contact a physician

SKIN: Wash with mild soap and warm water

INGESTION: If large quantities are ingested, contact a physician

INHALATION: Remove to fresh air.

NOTES TO PHYSICIAN: Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: NA = Not Applicable

HAZARDOUS COMBUSTION PRODUCTS: NA = Not Applicable

EXPLOSION HAZARDS: NA = Not Applicable

FIRE FIGHTING PROCEDURES: Use water spray to cool containers exposed to flames. Fire fighting personnel should wear respiratory protection.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Absorb with an inert material and place in an appropriate waste disposal container.

LARGE SPILL: Treat like an oil spill. Stop spill at the source. Dike area of spill to prevent spreading. Pump liquid into salvage container. Recover product if possible. Remaining liquid can be taken up with absorbent material and placed into appropriate containers.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Keep away from flame, sparks and hot liquid. Keep container closed when not in use. Avoid contact with eyes. Avoid prolonged or repeated skin contact with the concentrate. Wash thoroughly after handling. Do not swallow. Do not transfer to unlabeled container.

COMMENTS: This product contains amines. Do not add nitrite or other nitrosating agents to this product due to potential for nitrosamine formation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Safety glasses or splash goggles when eye contact may occur.

SKIN: Wear resistant gloves (consult your safety equipment supplier). To prevent skin contact, wear impervious suit or impervious apron

RESPIRATORY: Not normally needed. If significant mists, vapors or aerosols are generated an approved respirator is recommended.

WORK HYGIENIC PRACTICES: Use good hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

OTHER USE PRECAUTIONS: If there is a likelihood of splashing, an oil resistant apron should be worn to prevent clothing contamination. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Keep an eyewash fountain available. Keep a safety shower available.

9. PHYSICAL AND CHEMICAL PROPERTIES

ODOR: Mild odor APPEARANCE: Liquid COLOR: Clear light amber PERCENT VOLATILE: 20

www.hodie.com

7200 Interstate 20 • Kennedale, TX 76060

sales@hodie.com • 800-222-5441

Page 3 of 4

Metchem 6620

Notes: as water FLASH POINT AND METHOD: NA = Not Applicable VAPOR PRESSURE: Not Established VAPOR DENSITY: Not Established BOILING POINT: > (200°F) at 760 mm HG SOLUBILITY IN WATER: Complete EVAPORATION RATE: 1.0 water=1 SPECIFIC GRAVITY: 1.09 H₂O=1 at (70°F)

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Will not occur

STABILITY: Stable under normal conditions

CONDITIONS TO AVOID: Sources of ignition

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous reactions will not occur under normal transport or storage conditions.

HAZARDOUS DECOMPOSITION PRODUCTS: Products of combustion can include carbon oxides and nitrogen oxides **INCOMPATIBLE MATERIALS:** Strong oxidizing agents. Strong acids.

11. TOXICOLOGICAL INFORMATION

COMMENTS: No specific toxicological data is available.

12. ECOLOGICAL INFORMATION

COMMENTS: No specific ecological data is available for this product.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to Local, State and Federal regulations. Not a RCRA hazardous waste if uncontaminated. If "used" RCRA criteria must be determined. Do not flush to drain/storm sewer.

EMPTY CONTAINER: Empty container retains product residue and can be hazardous. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat, flame, sparks, static electricity or other sources of ignition. Recondition or dispose of empty container in accordance with government regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: None

PRIMARY HAZARD CLASS/DIVISION: Not Hazardous

OTHER SHIPPING INFORMATION: This product is not considered hazardous according to DOT

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

TITLE III NOTES: This product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

CERCLA (COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT)

CERCLA REGULATORY: This product does not contain any RQs or TPQs under this regulation.

TSCA (TOXIC SUBSTANCE CONTROL ACT)

| • | Chemical Name | CAS |
|---|-------------------------|----------|
| [| Ethanol, 2-(butylamino) | 111-75-1 |

TSCA REGULATORY: All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

www.hodie.com

7200 Interstate 20 • Kennedale, TX 76060

sales@hodie.com • 800-222-5441

Page 4 of 4

Metchem 6620

16. OTHER INFORMATION

APPROVED BY: Robert Kowalski TITLE: Vice President of Research and Development PREPARED BY: Alissa Simon Date Prepared: 06/24/2015 INFORMATION CONTACT: 1-800-686-3201

| HMIS RATING | |
|---------------------|---|
| HEALTH | 1 |
| FLAMMABILITY | 0 |
| PHYSICAL HAZARD | 0 |
| PERSONAL PROTECTION | В |

GENERAL STATEMENTS: This information is for use of the purchaser only. This document should not be given to any outside organization without expressed consent from Metalloid Corporation.

MANUFACTURER DISCLAIMER: This product's safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information.

www.hodie.com